

## INSTALLING IRU CUTTER/CARRIER ARMS AND PILOTS INTO OPERATING HEAD

The following instructions are shown without the adjustment stop collar in place for clarity. In most cases, the following steps are done with the collar in place.

- 1) Hold the cutter (or the carrier arm with cutter attached) at 90 degrees, as shown in picture one (1), and insert it into the operating head.
- 2) Once in place, rotate the cutter 90 degrees so that the yoke of the cutter straddles the pull pin. The leaf spring should also come to rest on the pad of the arm as shown in picture two (2).
- 3) Align the pilot to the cutter and insert the pilot until the cam surface of the cutter engages the pilot. Refer to pictures three (3) and four (4).
- 4) The final step is to lock the pilot in place with the screw, as shown in picture five (5). When the adjustment stop collar is in place, this screw is tightened through a slot in the collar.

